

منبع اطلاعاتی : <https://www.uyarcelik.com/EN/3/hot-rolled-steel-bars/hot-rolled-hexagonal-steel-bar>

منبع اطلاعاتی : <https://www.fushunspecialsteel.com/cold-finished-hexagonal-steel-cold-drawn-rolled/>

|  |  |  |
| --- | --- | --- |
| Yarıçap / Radius   r | Parelel Yüzler arasındaki anma mesafesi Nominal distance between parallel sides | r max |
| **https://www.uyarcelik.com/images/Sekiller/atikoseyaricap.png** | s ≤ 20,0 20 < s ≤ 28,5 28,5 < s ≤ 48,0 48,0 < s ≤ 83,0 83,0 < s ≤ 103,0 | 1,5 2,0 2,5 3,0 3,5 |
| Doğrusallık / Straightness   q | Parelel Yüzler arasındaki anma mesafesi Nominal distance between parallel sides | q max |
| **https://www.uyarcelik.com/images/Sekiller/atlikosedogrusallik.png** | s ≤ 39,5 39,5 < s ≤ 83,0 83,0 < s ≤ 103,0 | Saptanmamış / Undetermined 0,0040 x L 0,0025 x L |

**Radius and doprukuk tolerances of hot rolled hexagonal bars are in mm**

**تلورانس شعاع و دوپروکوک میلگردهای شش ضلعی نورد گرم بر حسب میلی متر می باشد.**

Undersize Variations in Inches for both Thickness & Width

Up thru 3/4″ = .002″  
over 3/4″ to 1-1/2″ = .003″  
over 1-1/2″ to 2-1/2″ = .004″  
over 2-1/2″ to 3-1/8″ = .005″

**Tolerances for Cold Finished Hexagonal**

**تلورانس ها برای شش ضلعی تمام شده سرد**